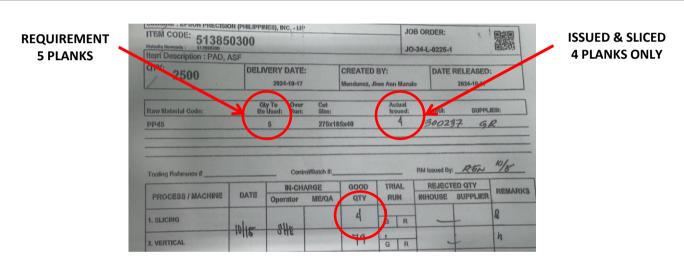
Investigation Report for Off Specs of Epson 513850300 Pad, ASF

CONTROL No:	IRF -	0024		REJECT PERCENTAGE:	8.00%
REJECT QTY:	200	LOT QTY:	2500	REJECT PERCENTAGE.	8.00%

DIRECT CAUSE	W1	Instead of 5-Planks Slicing/Vertical operator used 4-Plank and scrap to accomplished the requirement.		
	W2	There's a factor that operator picked 37mm to 38mm scrap thickness.		
	W3	Because according to Pressing operator they trap 3pcs of 275x185x38mm and immediately separate it.		



PRODUCTION ACTION PLAN

IMMEDIATE ACTION	Awareness to operator regarding this issue	PIC:	Production Leaders	TARGET DATE:	241028
CORRECTIVE ACTION	Make Guidelines of Identification Marking for Eperan Good Scrap Thickness.	PIC:	Production Leaders	TARGET DATE:	241115
CORRECTIVE ACTION	Inclusion in Pressing Work Instruction the attachment of item thickness requirement on the die-blade (Sticker).	PIC:	Production IE	TARGET DATE:	241115

PREPARED BY:

APPROVED BY:

PROD MANAGER

GERALD DE GUZMAN
PROD SUPERVISOR